

How agri-food waste can create business opportunities

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Presentation overview

Introduction

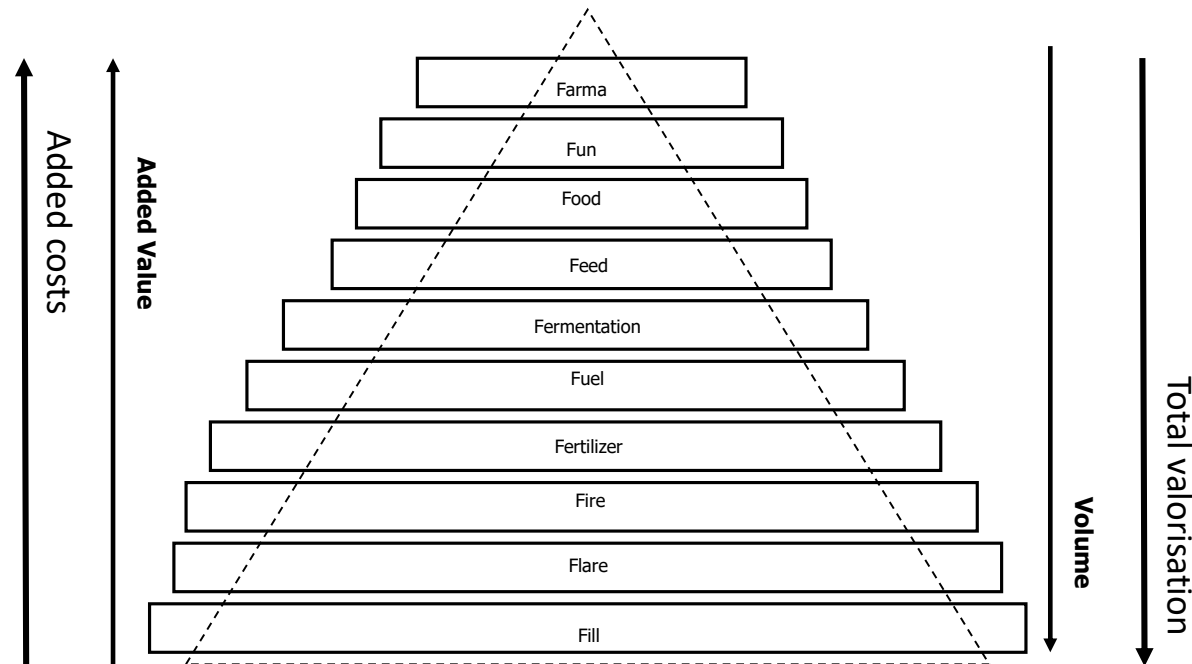
Success and failure factors, connected to practical examples
(operational, in development & business case analyses)

- Packaging material from tomato stem and leaves
- Carrot fibres: food ingredient from peels
- Foods from vegetable residues



Introduction

Business opportunities: value vs. costs

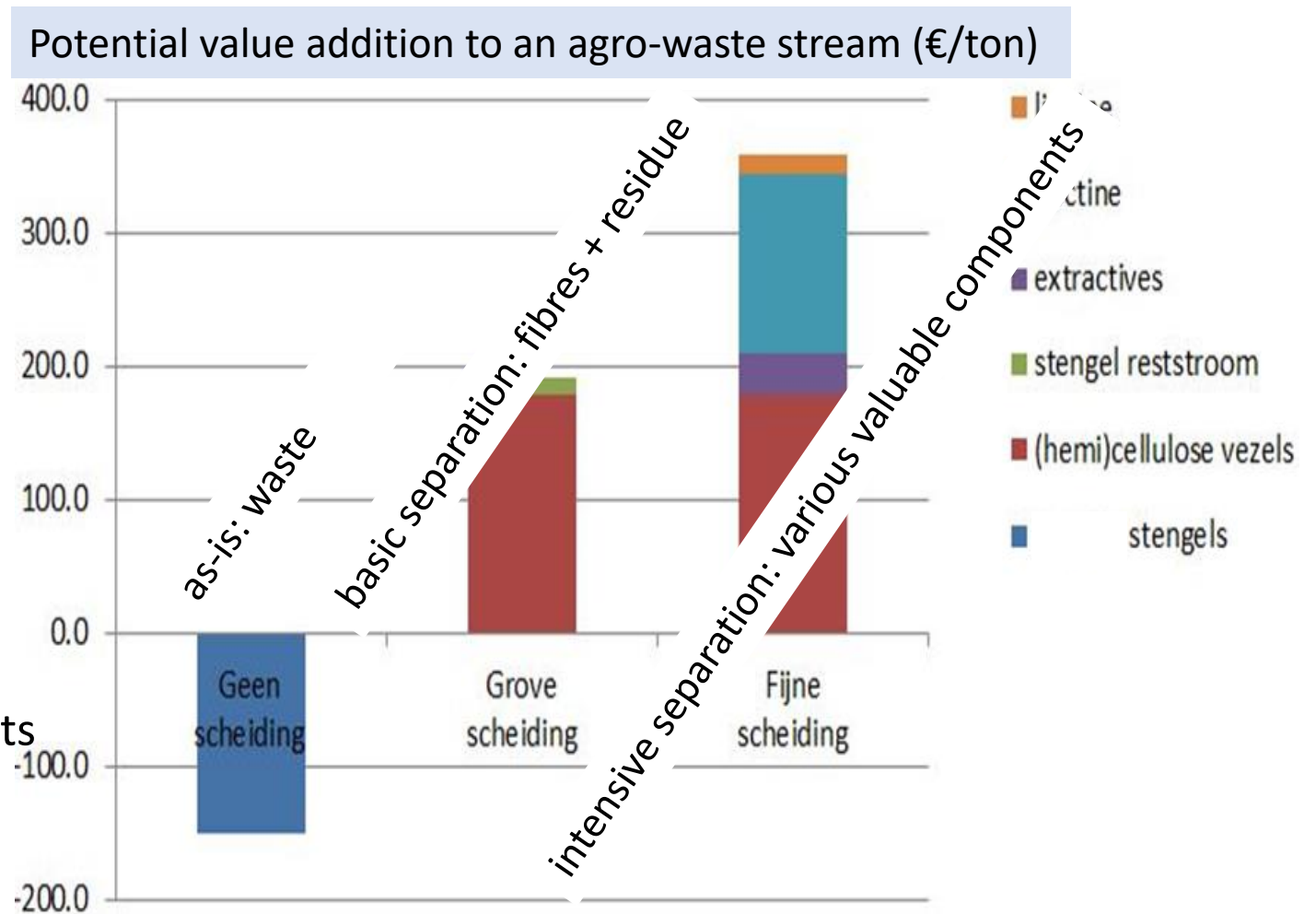


	€/ton
Farma	High
Fun	High
Food ingredients	5 - 20000
Food nutritional	100-500
Feed young	100-500
Feed pigs	100-300
Feed cattle	50-250
Functional chemical	500-800
Fibre	500
Fermentation	150-400
Fermentation bulk	100-300
Fuel	100-300
Fertilizer	-/- 200-100
Fire	50-150
Flare	0
Fill	-/- 300

Potential value-creation

Issues:

- (potential) market
 - relevancy, value
 - market size, continuity
 - competing products
- material availability
 - local/regional quantities
 - seasonality
- processing costs
 - logistics
 - fixed costs
 - variable costs
 - local processing (efficient logistics) or centralized (economies of scale)
- continuity, competing developments
- co-operation
- ...



Example: Packaging from tomato stem and leaves

Vegetable	Crop yield (ton/ha)	Stem yield (ton/ha)	Leaves yield (ton/ha)
Tomato	500	250-450	30
Bell peppers	300	270	80
Cucumbers	600	600	60
Egg plant	450	440	



Issues:

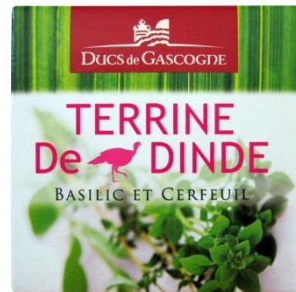
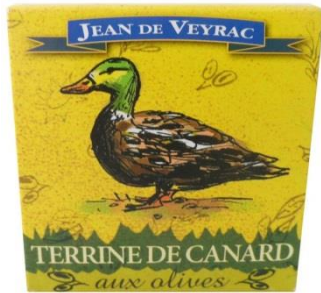
- toxic components in tomato leaves juice
- seasonality
- paper/board production: economies of scale

Result: 'cyclic' tomato box as sustainable added-value product
(The Greenery)



Food processing by-product innovation: carrot fibres from peels

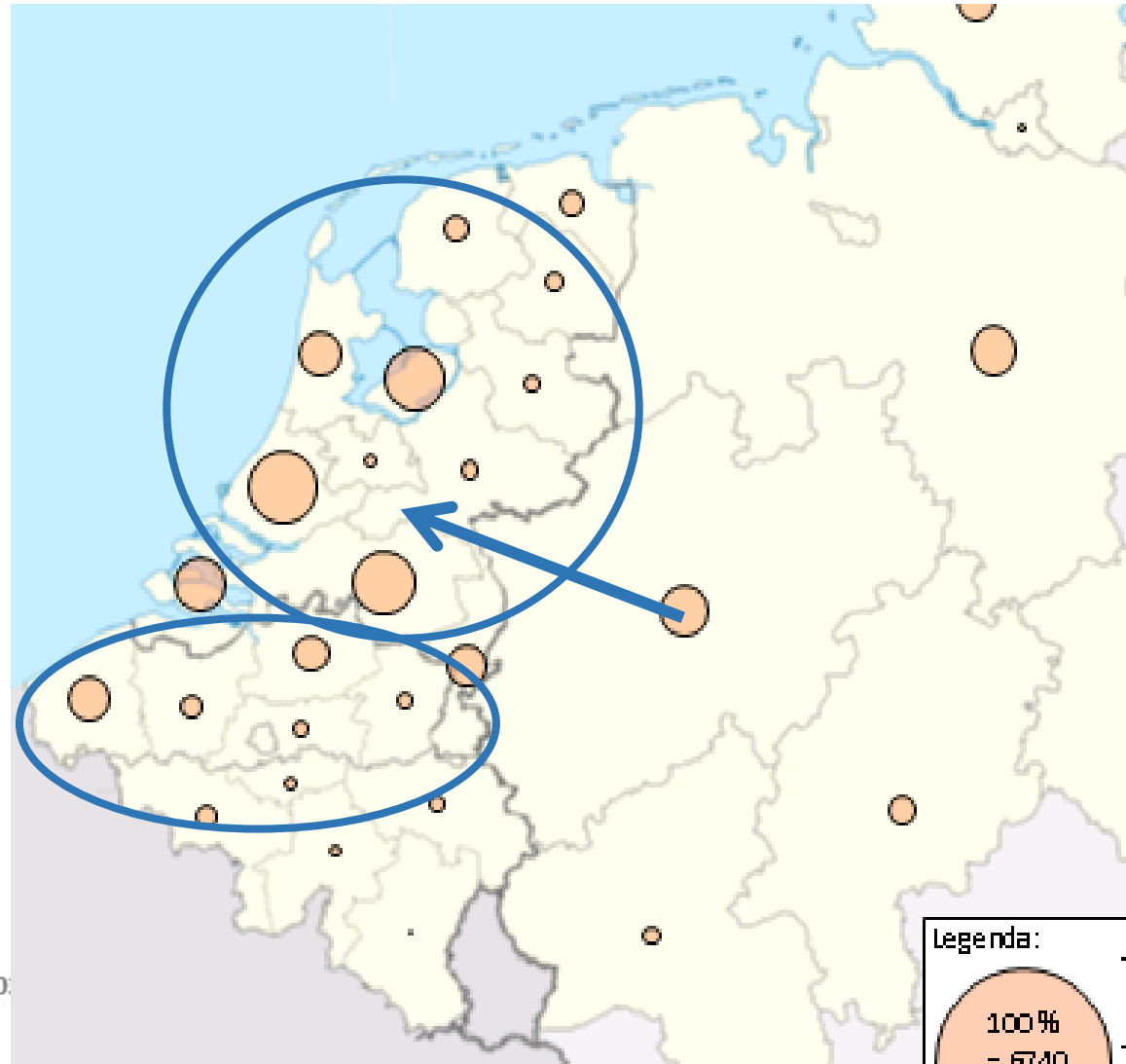
2010-2015: 82 new food products with ingredient 'carrot fibres'



Food processing by-product innovation: carrot fibres from peels

Challenge:

- economies of scale vs. logistic efficiency



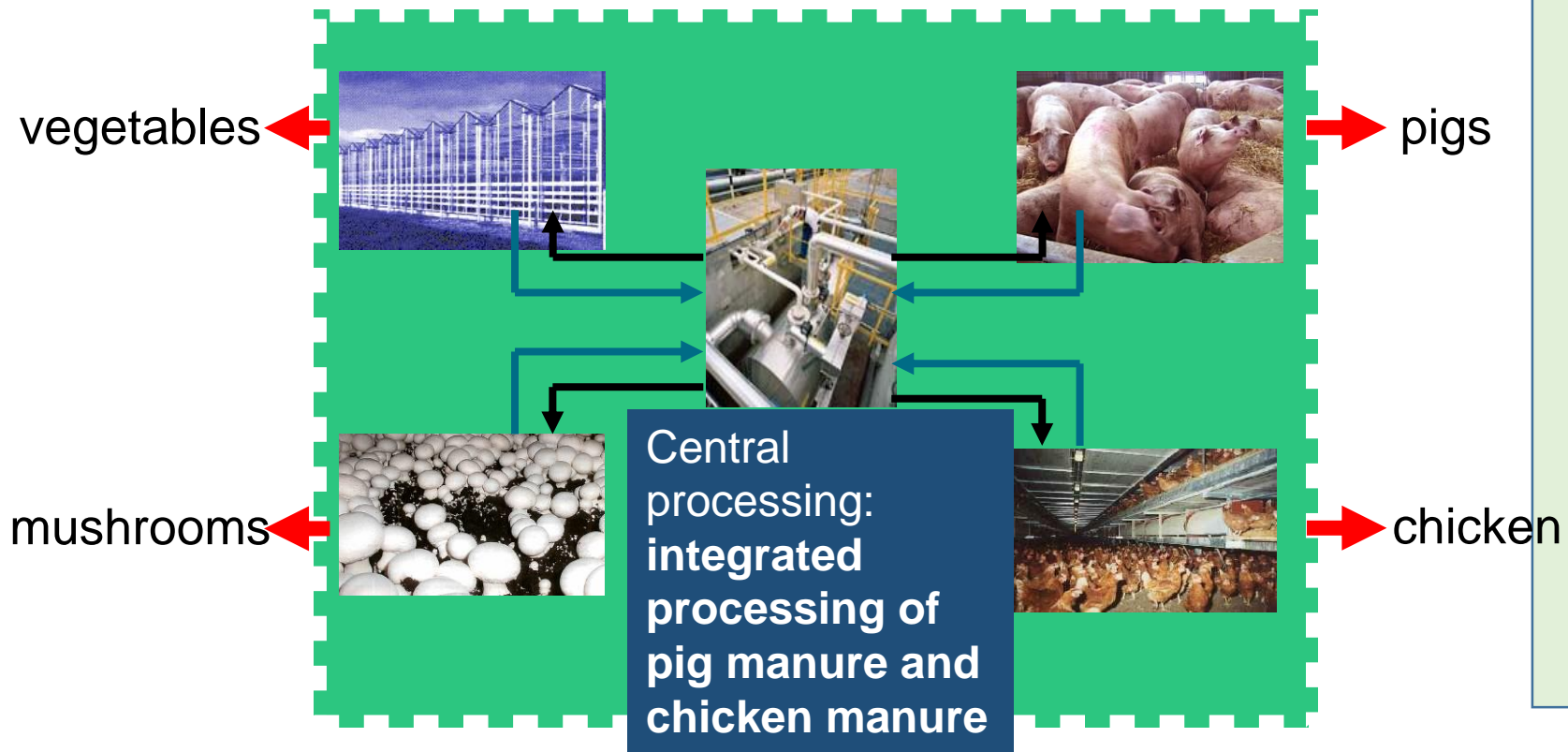
Tasty foods from residual vegetable products

The Waste Factory

- Strategic development by Hutten
(food catering company)
- Taking responsibility in problem of food waste
- New business, marketing through supermarket
- Use expertise for distinctive ‘culinary’ (mild processed) products



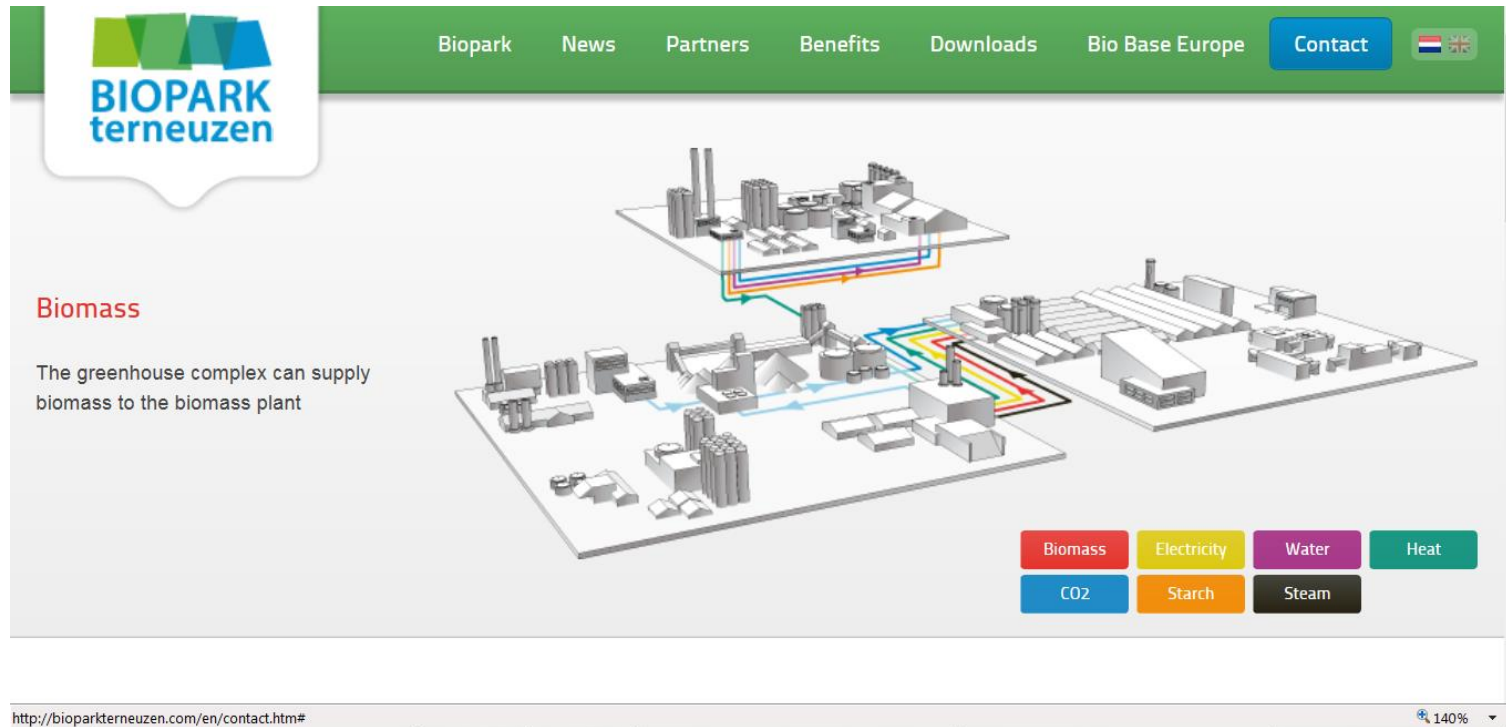
Example: Combined manure processing in *New Mixed Farm* (Netherlands)



Essential characteristics of this initiative:

- business-driven approach
- small number of entrepreneurs
- manure processing is required for extending the business
- shared interest
- independent from manure market fluctuations in NL

Example: Large scale biogas production in Biopark Terneuzen



BIOPARK terneuzen

Biopark News Partners Benefits Downloads Bio Base Europe Contact

Biomass

The greenhouse complex can supply biomass to the biomass plant

Biomass Electricity Water Heat
CO₂ Starch Steam

<http://bioparkterneuzen.com/en/contact.htm#>

Essential characteristics of this initiative:

- business-driven approach
- capital-intensive
- vulnerable to market fluctuations (manure and biomass)

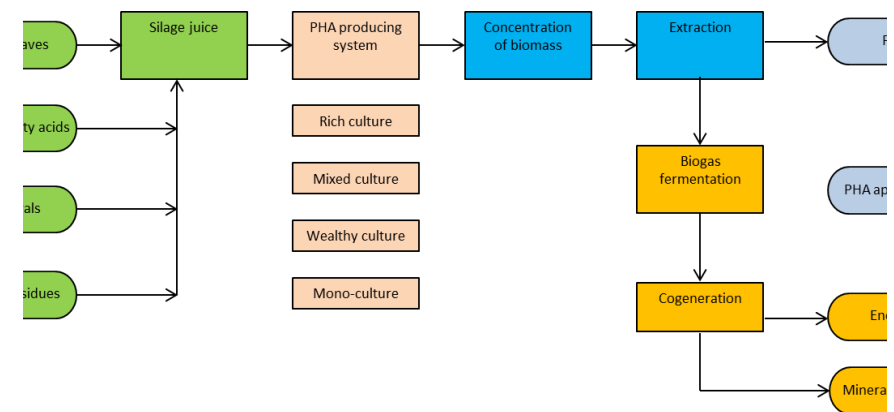
Example: bioplastic (PHA/PHB) production from bio-waste streams?

- Various potential sources, like (pure) sugar or (diluted) bio-waste streams.
- Capital and energy-intensive processing

Economic analysis of a common processing route for sugar and diluted stream:

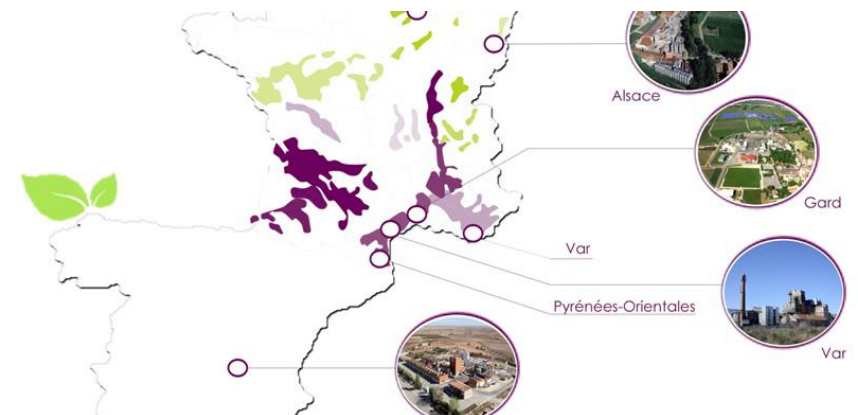
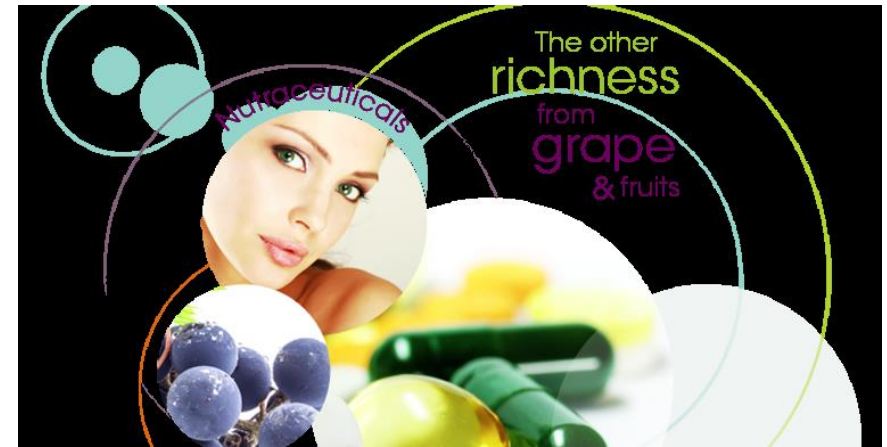
- sharp economies of scale
- higher energy costs for the diluted material stream

-> Alternative (pre-)processing required for feasible bio-waste based production



Example: Creating value-added extracts from winery by-products/wastes

- Business based on law that obliges winemakers to deliver their waste for distillation
- Largely developed / extended business (number of product categories, turnover) from 1970s until now
- Current challenge (material supply): new law that cancels the obligation of wine waste delivery (2014)



Learnings on business creation for agro-food waste and by-products

Essential conditions:

- Market orientation/relevancy (product & price)
- Continuity of co-operation with partners/suppliers/customers
- Competitive advantages compared to traditional production systems

Pitfalls:

- Critical dependency on external conditions
- Combination of risks: technological development, co-operation, market, etc.

